

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below-named inventor, I hereby declare that:

 $\,$ My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

MANUFACTURING MONITORING SYSTEM AND METHODS FOR DETERMINING EFFICIENCY

the specification of which

(check one) [] is attached hereto

[X] was filed on August 7, 2003 as Application Serial No. 10/636,011.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendments referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

None

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

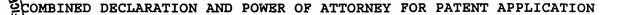
None

I hereby appoint Raymond M. Mehler, Reg. No. 26,306; Fred S. Lockwood, Reg. No. 14,772; Granger Cook, Jr., Reg. No. 18,283; Daniel C. McEachran, Reg. No. 19,804; Edward M. Keating, Reg. No. 20,646; John L. Alex, Reg. No. 22,017; Daniel M. Riess, Reg. No. 24,375; Eugene M. Cummings, Reg. No. 24,398; James S. Pristelski, Reg. No. 27,222; Gary W. McFarron, Reg. No. 27,357; Edward D. Manzo, Reg. No. 28,139; Joel H. Bock, Reg. No. 29,045; Stephen B. Heller, Reg. 30,181; David Lesht, Reg. No. 30,472; Andrew G. Kolomayets, Reg. No. 33,723; Mark J. Murphy, Reg. No. 34,225; Michael J. McGee, Reg. No. 43,789; David M. Mundt, Reg. No. 41,207, William H. Magidson, Reg. No. 19,902 and Renee C. Barthel, Reg. No. 48,356, my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office in connection therewith. Address all telephone calls to Cook, Alex, McFarron, Manzo, Cummings & Mehler, Ltd. at telephone number (312) 236-8500. Address all correspondence to Cook, Alex, McFarron, Manzo, Cummings & Mehler, Ltd. 200 West Adams Street, Suite 2850, Chicago, Illinois 60606.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first inventor <u>John T. Buikema</u>		
Inventor's signature	Date	
Residence 31 Richmond Lane, Aurora, IL 60504		
Citizenship USA		
Post Office Address same		
,		
Full name of second inventor James E. Engstrom		n 00 Ad
Inventor's signature James Christian		1-27-09
Residence 2815 Oak Crest Court NW, Cedar Rapids, IA	52405	
Citizenship USA		
Post Office Address same		
1 00		
Full name of third inventor Joel L. Jacobs		
Inventor's signature	Date	01/27/2004
Residence 6800 Arbor Mane NE, Cedar Rapids, IA 5240		
Citizenship USA		ANGLE VIEW MATERIAL CONTROL OF THE C
Post Office Address same		
Full name of fourth inventor Luke J. Meierotto		
Inventor's signature X hls / M w	Date	01/27/2004
Residence 1760 1 st Avenue, Marion, IA 52302		
Citizenship USA		
Post Office Address same		
Full name of fifth inventor		
Inventor's signature	Date	
Residence 1768 Hawthorne Lane NE, Solon, IA 52333		
Citizenship USA		
Post Office Address same		

	. Full name of sixth inventor Susan M. Rollinger
	Inventor's signature Susan M. Rollinger Date 1-27-04
	Residence 405 Main Street NW, Shellsburg, IA 52332
`	Citizenship USA
	Post Office Address same
	Full name of seventh inventor Norman P Russell
	Inventor's signature Norman 1 / June 1-30-200
	Residence 6931 Bowman Lane NE, Cedar Rapids, IA 52402
	Citizenship USA
	Post Office Address same
	Full name of eighth inventor Gretchen T. Talley
	Inventor's signature Date
	Residence 2718 Gateshead Drive, Naperville, IL 60564
	Citizenship USA



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	Date 127-2004
Residence 31 Richmond Lane, Aurora, IL 60504	
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FOST OTTICE Address Same	
Full name of second inventorJames E. Engstrom	
Inventor's signature	Date
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Post Office Address same	
Full name of third inventorJoel L. Jacobs	
Inventor's signature	Date
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Citizenship USA	
Post Office Address same	
	·
Full name of fourth inventor Luke J. Meierotto	
Inventor's signature	Date
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Citizenship USA	
Post Office Address <u>same</u>	
Full name of fifth inventorTimothy A. Munger	
Inventor's signature	Date
Residence 1768 Hawthorne Lane NE, Solon, IA 52333	
Citizenship USA	
Post Office Address same	
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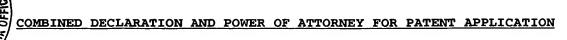
OFFICIAL SEAL
DIANA GREEN
NOTARY PUBLIC - STATE OF ILLINOIS
NY COMMISSION EXPIRES: 01-51-05

Maniford Shew

Full name of sixth inventor Susan M. Rollinger	
Inventor's signature	Date
Residence 405 Main Street NW, Shellsburg, IA 52332	
Citizenship USA	
Post Office Address same	
Full name of seventh inventor Norman P. Russell	7-8-2-4
Inventor's signature	Date
Residence 6931 Bowman Lane NE, Cedar Rapids, IA 524	02
Citizenship USA	
Post Office Address same	
,	
Full name of eighth inventor Gretchen T. Talley	
Inventor's signature	Date 1/27/04
Residence 2718 Gateshead Drive, Naperville, IL 6056	4
Citizenship USA	
Post Office Address same	

OFFICIAL SEAL
DIANA GREEN
NOTARY PUBLIC - STATE OF ILLINOIS
NY COMMISSION EXPIRES: 01-31-05

Case No. 0899-0048



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Full name of sixth inventor, Susan M. Rollinger Inventor's signature _____ Date ____ Residence 405 Main Street NW, Shellsburg, IA 52332 Citizenship USA Post Office Address __same Full name of seventh inventor Norman P. Russell Inventor's signature _ ___ Date __ Residence 6931 Bowman Lane NE, Cedar Rapids, IA 52402 Citizenship <u>USA</u> Post Office Address <u>same</u> Full name of eighth inventor Gretchen T. Talley Inventor's signature ____Date Residence 2718 Gateshead Drive, Naperville, IL 60564 Citizenship <u>USA</u> Post Office Address <u>same</u>

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